



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	839	810839	CYLINDER BLOCK ASSEMBLY	1		
2	19	34270	EXPANSION PLUG (1-5/8" DLA.)	2		
3	19	34271	EXPANSION PLUG (2" DLA.)	1		
4	19	37531	PLUG	1		
5	19	34488	EXPANSION PLUG	1		
6	19	34487	PIPE PLUG (3/8")	2		
7	17	35465	DOWEL PIN	2		
8	23	35168	BEARING	1		
9	23	43293	BEARING UNIT	1		
10	733	810852	PLSTON/PLN (STD.)	4		
11	733	810853	PISTON/PIN (.020 O.S.)	AR		
12	39	17464	PISTON RING UNIT (STD.)	4		
13	39	66217	PISTON RING UNIT (.020 O.S.)	AR		
14	23	818469	BEARING UNIT (STANDARD)(R)	1		
15	23	818470	BEARING UNIT (.001 U.S.)(REF:	AR		
16	23	818471	BEARING UNIT (.010 U.S.)(REF:	AR		
17	23	818472	BEARING UNIT (.020 U.S.)(REF:	AR		
18	23	818472	BEARING UNIT (.020 U.S.)(REF:	AR		
19	13	34543	VALVE	1		
20	22	48556	REDUCER BUSHING	1		
21	22	32802	PIPE PLUG	1		
22	22	14239	RETAINER (REAR)	1		
23	27	14241	GASKET	1		2
24	26	14240	OIL SEAL (REAR)	1		2
25	10	810844	BOLT	2		
26	17	14263	DOWEL PIN	1		
27	16	11989	STUD	2		
28	11	810847	NUT, OIL PAN STUD	2		
29		805047A 1	LONG BLOCK ASSEMBLY (3.0L)	1	SEE NOTE	
30		805052A 1	LONG BLOCK ASSEMBLY (3.0LX)	1	SEE NOTE	
31	27	810846A90	GASKET SET, OVERHAUL	1		
32	92	91601	SEALER, RED RTV	1		
33	92	34227	PERFECT SEAL	1		